

Heavy-duty mattress
overlock sewing machine

特厚床垫专用 锁边机系列

系列



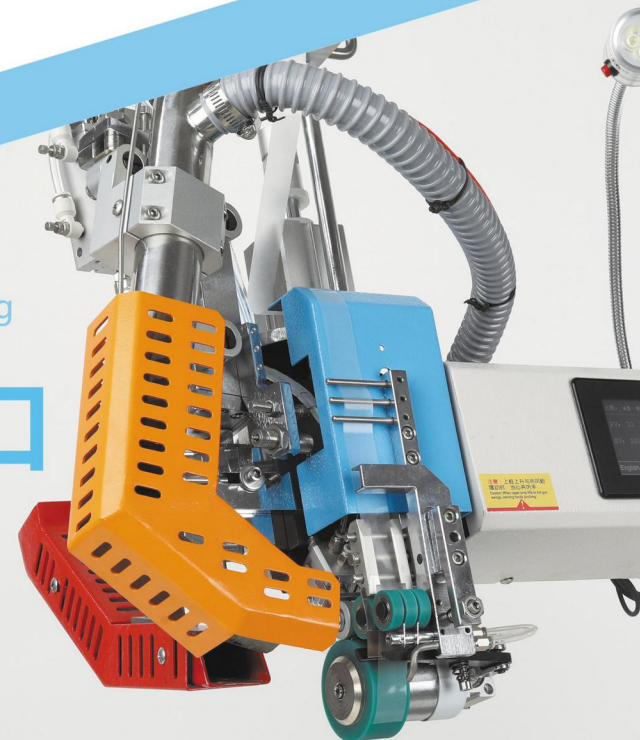
ZOYER®

佐屹缝纫机
www.zoyer.cn

Hot air seam sealing
machine series

热风缝口 密封机

系列



ZOYER®

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佐屹微信公众号
WeChat public platform



佐屹官网
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佐屹制造·专注精品
ZOYER PRODUCT
FOCUS ON EXCELLENCE

Hot air seam sealing machine(normal)

热风缝口密封机(常用)

ZY-HA01A

可选单、双步进电机
Optional single or double stepping motor



Hot air seam sealing machine(single face)

热风缝口密封机(单边)

ZY-HA01AH

1. Adopt PLC easy-to-read, high-definition touch-type multi-functional display screen to clearly display speed, temperature and operation programming.
2. Temperature automatic control, high stability, temperature fluctuation $\pm 1^{\circ}\text{C}$.
3. The upper and lower pressure transmission chain synchronous transmission, automatic compensation virtual position, automatic micro retreat function, reduce pressure belt blank.
4. Designing the control program of double foot pedal according to human body mechanics, it is comfortable to operate, not easy to fatigue, and suitable for long-term operation.
5. The unique heating tube structure, inlet air filtration, no water and oil.
6. The use of Taiwan stepper motor control, belt, pressure belt and sealing tail stability is higher.
7. Automatic micro retreat function, according to the need to set the length, automatic belt, shear belt, improve product quality.
8. Automatic cutting tape, belt conveyor, automatic tail tape to complete, reduce material loss.
9. strengthen the type of ruler, large operation space.
10. According to customer needs, it can be set the length and automatically cut the belt.

电源 Power requirements	AC 220V 50/60Hz
额定功率 Power rating	2.5KW
热力控制 The highest temperature	无段可调, 常温 $\sim 700^{\circ}\text{C}$ UP to 700°C
速度 Speed	1~23m/min
压缩空气 Compressed air	0.35~0.5 Mpa
压轮宽度 The wheel width	标准型Normal: 25mm, 其他可定制Customizable: 28mm, 35mm, 55mm
可吹胶带宽度 To do tape width	标准型 10mm~22mm, 其他可选择 10-22 mm/optional extra
上压轮升降距离 Upper roller lift	10~30mm
机器尺寸 Size of machine	1200x540x1650mm
包装尺寸 Size of Packing	1270x590x1550mm
毛重 Gross weight	168kgs

Horizontal tube hot air seam sealing machine

热风缝口密封机(横筒)

ZY-HA05A



1. 采用PLC易读, 高清晰度的触摸式多功能屏, 对速度、温度、操作编程作出清晰显示。
2. 温度自动控制, 稳定性高, 温度波动 $\pm 1^{\circ}\text{C}$, 温度上限报警设计、保护发热管。
3. 上下压输链条同步传动、自动补偿虚位、自动微退功能、减少压带空白。
4. 根据人体力学设计双脚踏控制程序, 操作舒适, 不易疲劳, 适宜长时间操作。
5. 独特发热管结构, 进风经过滤, 绝无水分及油分。
6. 采用台湾步进电机控制, 送带, 压带和封尾稳定性更高。
7. 自动微退功能, 可根据需求设定长度, 自动送带、剪带、提高产品质量。
8. 自动剪带, 送带, 自动尾带完成, 减少材料损耗。
9. 加强型曲尺, 超大操作空间。
10. 根据客户需求可设定长度, 自动剪带。

特点 Characteristic



360°可调枪嘴
360° Adjustable nozzle



双连杆摆臂
Double link swing arm



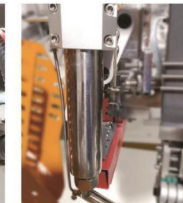
触摸屏, 温控、温显一体化
Touch screen, temperature control and display in on screen



上柱行程可调
Easy adjust Upper column route

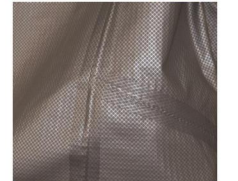


即插型LED灯
Easy change LED lamp



中空隔热装置
Hollow insulation

图例 Example



Hot air seam sealing machine for shoes

热风缝口密封机(弯臂鞋机)

ZY-HA02A



Feed off the arm hot air seam sealing machine with double stepping motor

热风缝口密封机(斜臂、双步进电机)

ZY-HA03B



Feed off the arm hot air seam sealing machine

热风缝口密封机(曲臂)

ZY-HA03AF

可选单、双步进电机
Optional single or double stepping motor



Hot air seam sealing machine for shoes

热风缝口密封机(鞋机)

ZY-HA02AS

可选单、双步进电机
Optional single or double stepping motor



Dual use hot air seam sealing machine with double stepping motor

热风缝口密封机(双用,双步进电机)

ZY-HA35B



Seam sealing tape series 胶条系列

适用范围：用于服装、平板电脑、手机护套、无缝内衣裤、鞋材等。

Application: Used for apparel fabrics, shoe materials, textile and other materials heat laminating/bonding.



厚薄均匀 高效防皱
无毒无味 粘贴性好

Uniform thickness, high efficiency, wrinkle proof, non poisonous, tasteless and good stickiness



供应各种颜色、材质的
热熔胶带、止水条。

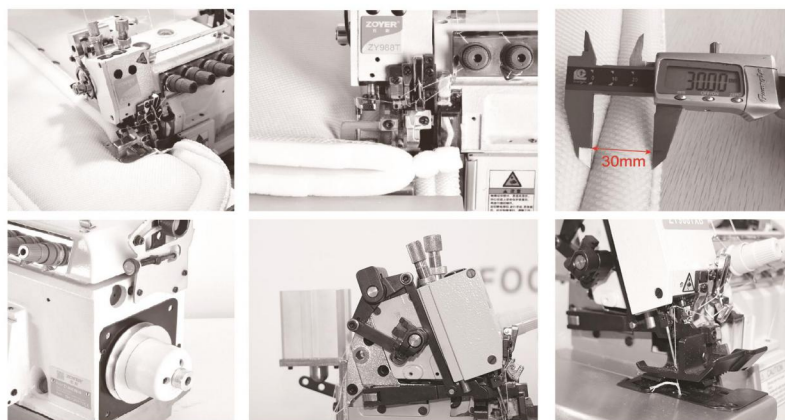
Supply all kinds of color, material of hot-melt tapes, seam sealing tapes.



热熔胶膜(鞋服专用)
Hot melt adhesive film



ZY 988TXB series



型号Type	988TXB-10	988TXB-15	988TXB-20	988TXB-25	988TXB-30
最高转速 Max. speed	2500RPM				
压脚高度 Height of presser foot	20mm				
针间距 Needle gauge	10mm	15mm	20mm	25mm	30mm
锁边厚度 Overhand thickness	35-90mm				
针距 Stitch length	2-10mm				
针/线数 Needle/Thread	DPX5 23#/ 2针4线 2 needle 4 thread				
气源气压 Atmospheric pressure	0.8Mpa				
电源 Power	Single-Phase 220v,50Hz				
电机功率 Rating power	750W				

Heavy-duty mattress
overlock sewing machine

特厚床垫专用 锁边机系列

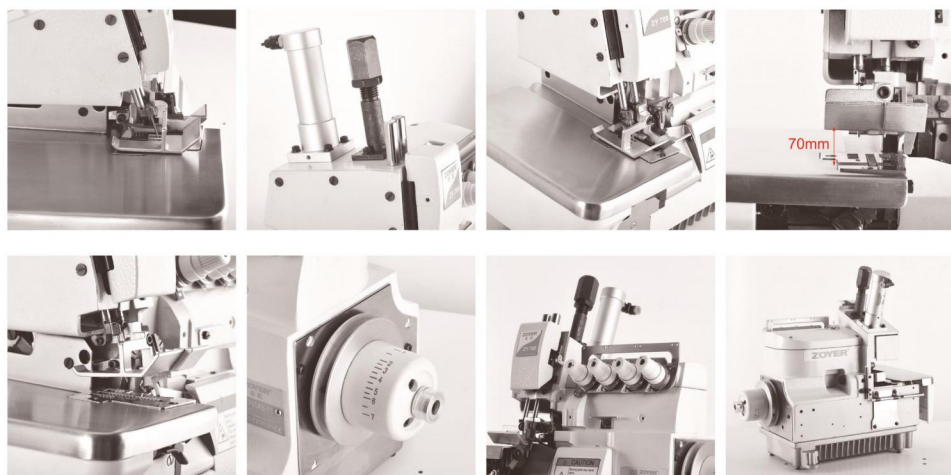


ZY 988TXB-30
ZY 988TXB-25
ZY 988TXB-20
ZY 988TXB-15
ZY 988TXB-10

- 1)采用特高行程的双针杆设计，针尖与针板的高度最高为16mm。
It has twin needle bar design and the extra high needle bar stroke up to the needle plate is 16mm.
- 2)特高行程的上弯针结构，弯针下边缘与针板的高度最大为15mm。
The extra high upper looper stroke up to the needle plate is 15mm.
- 3)上下牙和压脚同步送料结构，具有出色的送料能力，能够使其他机器无法缝纫的超厚面料顺畅的通过，线迹美观。
Upper and lower feed dog together with pressure foot compound feeding structure. With excellent feeding ability, The ultra-thick fabric passes smoothly with beautiful stitches.
- 4)采用气动压脚提升机构。
Pneumatic presser foot lift up.
- 5)特宽的齿型切布上刀。
Extra width sawtooth type upper knife.
- 6)自动吹布削装置。
Strong suction waste collection chimney.



ZY 700XB series



型号Type	700XB-10	700XB-15	700XB-20
最高转速Speed		2500RPM	
压脚高度Height of presser foot		20mm	
针间距 Needle gauge	10mm	15mm	20mm
锁边厚度Overhand thickness		35-70mm	
针距 Stitch length		2-10mm	
针/线数 Needle/Thread (DPX5 23#)		2针4线 2 needle 4 thread	
气源气压Atmospheric pressure		0.8Mpa	
电源Power		Single-Phase 220v,50Hz	
电机功率Rating power		750W	

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特厚床垫专用 锁边机系列



ZY 700XB-20
ZY 700XB-15
ZY 700XB-10

佐屹特厚料床垫包缝机是针对发泡棉床垫所设计的专用包缝机，可将边缘包缝、安全线锁缝等工序一次完成。

ZOYER Extra heavy duty mattress overlock machine is special design for foamed cotton mattress. The machine can add overlock sewing and safety thread locking at one time.

